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## WHAT IS CLAIMED IS:

1. A rework process of patterned photo-resist layer, comprising at least:

providing a substrate with a first dielectric anti-reflective coating (DARC), a first primer and a first patterned photo-resist layer being sequentially formed thereon;

removing the first patterned photo-resist layer and the first primer from the first DARC;

forming a second DARC on the first DARC;

forming a second primer on the second DARC; and

- forming a second patterned photo-resist layer on the second primer.
  - 2. The rework process according to claim 1, wherein the step of removing the first patterned photo-resist layer and the first primer from the first DARC further comprises the step of:

using a wet strip method to remove the first patterned photo-resist layer

and the first primer from the first DARC.

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3. The rework process according to claim 2, wherein the step of using a wet strip method to remove the first patterned photo-resist layer and the first primer from the first DARC further comprises the steps of:

using an acid agent to remove the first patterned photo-resist layer and the first primer from the first DARC; and

using an alkaline agent to wash the surface of the first DARC.

- 4. The rework process according to claim 3, wherein the acid agent comprises HF and H<sub>2</sub>SO<sub>4</sub>.
- 5. The rework process according to claim 3, wherein the alkaline agent comprises NH<sub>4</sub>OH, H<sub>2</sub>O<sub>2</sub> and de-ionized water.
  - 6. The rework process according to claim 1, wherein the step of removing the first patterned photo-resist layer and the first primer from the first DARC further comprises the step of:

using a dry strip method to remove the first patterned photo-resist layer

and the first primer from the first DARC.

7. The rework process according to claim 6, wherein the step of using a

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dry strip method to remove the first patterned photo-resist layer and the first primer from the first DARC further comprises the steps of:

using oxygen plasma to remove the first patterned photo-resist layer and the first primer from the first DARC.

- 5 8. The rework process according to claim 1, wherein the first DARC is an SiON layer.
  - 9. The rework process according to claim 8, wherein the second DARC is another SiON layer.
- 10. The rework process according to claim 8, wherein the second DARC is10 a SiO2 layer.
  - 11. The rework process according to claim 1, wherein the first DARC comprises:
    - a SiON layer; and
    - a SiO<sub>2</sub> layer formed on the SiON layer.
- 15 12. The rework process according to claim 11, wherein the second DARC is another SiON layer.

- 13. The rework process according to claim 11, wherein the second DARC is another SiO<sub>2</sub> layer.
- 14. The rework process according to claim 1, wherein the first primer and the second primer are both made of hexamethyldisilazane (HMDS).
- 5 15. A reworked semi-conductor rework process of patterned photo-resist layer, comprising at least:

providing a substrate with a first SiON layer, a first SiO<sub>2</sub> layer, a first primer and a first patterned photo-resist layer being sequentially formed thereon;

removing the first patterned photo-resist layer and the first primer from the first SiO<sub>2</sub> layer;

forming a second  $SiO_2$  layer or a second SiON layer on the first  $SiO_2$  layer;

forming a second primer on the second SiO<sub>2</sub> layer or the second

15 SiON layer; and

forming a second patterned photo-resist layer on the second primer.

16. The rework process according to claim 15, wherein the step of removing the first patterned photo-resist layer and the first primer from the first SiO<sub>2</sub> layer further comprises the steps of:

using an acid agent to remove the first patterned photo-resist layer and the first primer from the first SiO<sub>2</sub> layer; and

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using an alkaline agent to wash the surface of the first SiO<sub>2</sub> layer.

- 17. The rework process according to claim 16, wherein the acid agent comprises HF and H<sub>2</sub>SO<sub>4</sub>.
- 18. The rework process according to claim 16, wherein the alkaline agent comprises NH<sub>4</sub>OH, H<sub>2</sub>O<sub>2</sub> and de-ionized water.
  - 19. The rework process according to claim 15, wherein the step of removing the first patterned photo-resist layer and the first primer from the first SiO<sub>2</sub> layer further comprises the steps of:

using oxygen plasma to remove the first patterned photo-resist layer

and the first primer from the first SiO<sub>2</sub> layer.

20. The rework process according to claim 15, wherein the first primer and

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the second primer are both made of hexamethyldisilazane (HMDS).

21. A reworked semi-conductor manufacturing process of patterned photo-resist layer, comprising at least:

providing a substrate with a first SiON layer, a first primer and a first primer and a first patterned photo-resist layer being sequentially formed thereon;

removing the first patterned photo-resist layer and the first primer from the first SiON layer;

forming a second SiON layer or a second SiO<sub>2</sub> layer on the first SiON layer;

forming a second primer on the second SiON layer or the second SiO<sub>2</sub> layer; and

forming a second patterned photo-resist layer on the second primer.

22. The rework process according to claim 21, wherein the step of removing the first patterned photo-resist layer and the first primer from the first SiON layer further comprises the steps of:

using an acid agent to remove the first patterned photo-resist layer and

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the first primer from the first SiON layer; and

using an alkaline agent to wash the surface of the first SiON layer.

- 23. The rework process according to claim 22, wherein the acid agent comprises HF and  $H_2SO_4$ .
- 5 24. The rework process according to claim 22, wherein the alkaline agent comprises NH<sub>4</sub>OH, H<sub>2</sub>O<sub>2</sub> and de-ionized water.
  - 25. The rework process according to claim 21, wherein the step of removing the first patterned photo-resist layer and the first primer from the first SiON layer further comprises the steps of:
- using oxygen plasma to remove the first patterned photo-resist layer and the first primer from the first SiON layer.
  - 26. The rework process according to claim 21, wherein the first primer and the second primer are both made of hexamethyldisilazane (HMDS).

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